



M*CARBO Stoeger M3000 & M3500 Trigger Spring Kit

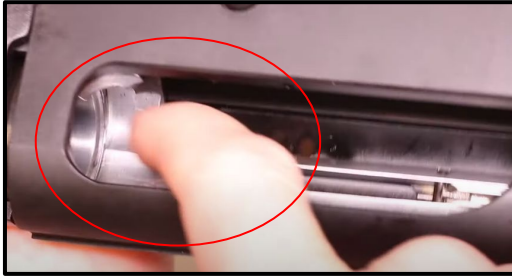


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Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.



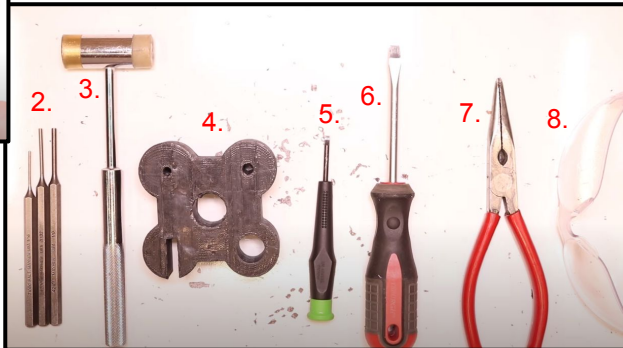
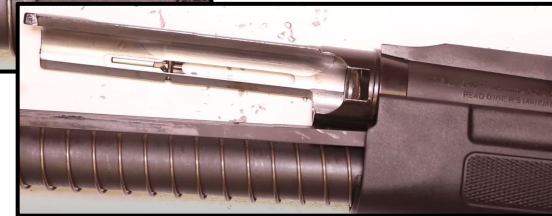
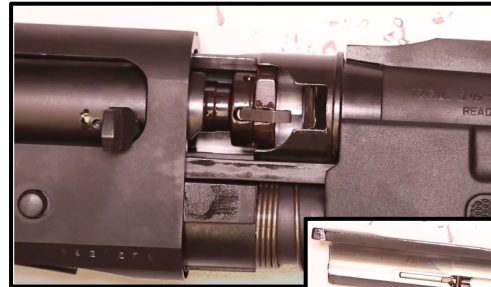
Step 3: Start by Loosening and Removing the Magazine Tube Nut.



Step 2: Gather parts and tools needed for Installation.

1. Stoeger M3000 Trigger Spring Kit
2. 1/8" 3/32" and 1/16" Punches
3. Hammer
4. Bench Block
5. Micro-Tip Flathead Screwdriver
6. Regular Flathead Screwdriver
7. Needle-Nose Pliers
8. Eye Protection

Step 4: Pull out the Barrel and Slide it all the way off.





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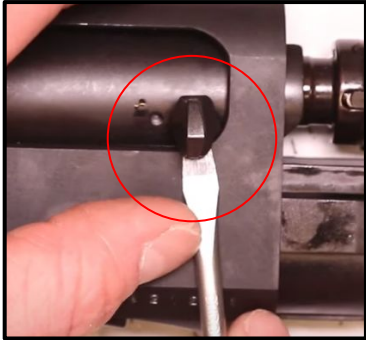


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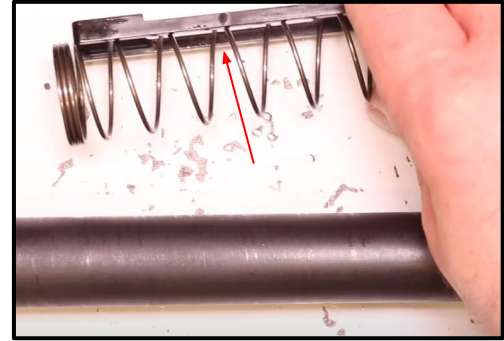
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Step 5: Use your Flathead Screwdriver to Pry up on the Bottom of the Charging Handle and remove it.



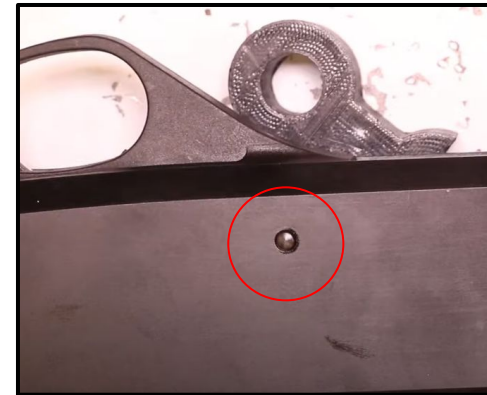
Step 7: Slide off the Action Bar and Action Bar Spring.



Step 6: Slide out the Bolt.



Step 8: Center up the Takedown Pin on your Bench Block.





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Step 9: Use your 1/8" Punch and Hammer to Tap out the Pin.



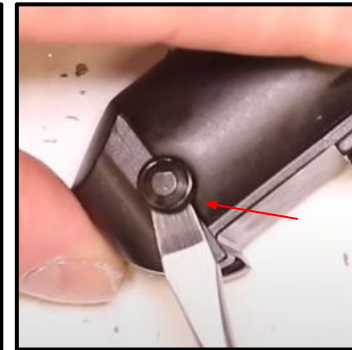
Step 11: Open your M-CARBO Stoeger M3000 Trigger Spring Kit.



Step 10: Turn the Frame upright. Pull up and out on the Trigger Assembly to Remove it.



Step 12: Grab your Bolt. Push in on the Firing Pin and use your Flathead to pry out the Firing Pin Retainer Pin.





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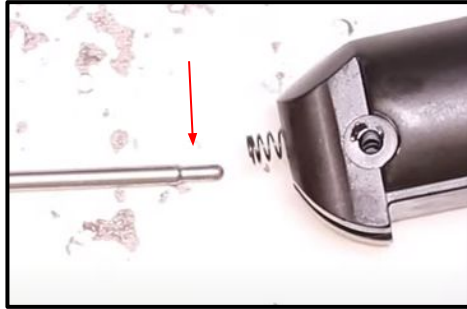


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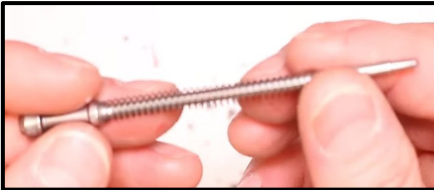
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Step 13: Let your Firing Pin and Firing Pin Spring fall out.



Step 14: Slide your New Firing Pin Spring onto your Firing Pin and Drop it back into your Bolt



Step 15: Push in the Firing Pin so the Thin Neck lines up with the hole on the Bolt. Press the Retainer Pin back into the Bolt to Capture the Firing Pin.



Step 16: Push on the Firing Pin. Make sure it doesn't jump out. Then place your Bolt to the side.





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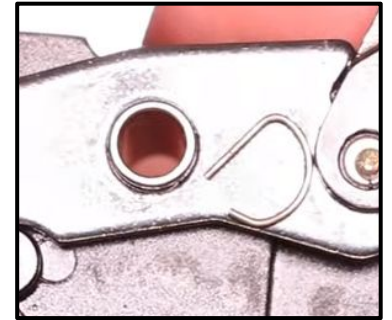
Step 17: Grab your Trigger Assembly and New Hammer Spring.



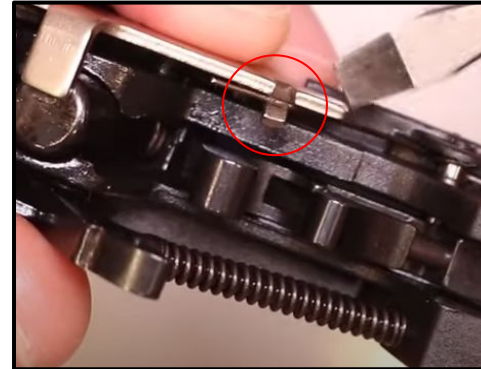
Step 18: Pull the Trigger to release the Hammer. Then locate the Small Clip on the Left side of the Assembly.



Step 19: Use your Micro-Tip to Pop off the Clip.



Step 20: Locate the Cartridge Drop Lever. Use your Regular Flathead to Pull Up on the Spring that's resting on the Lever.





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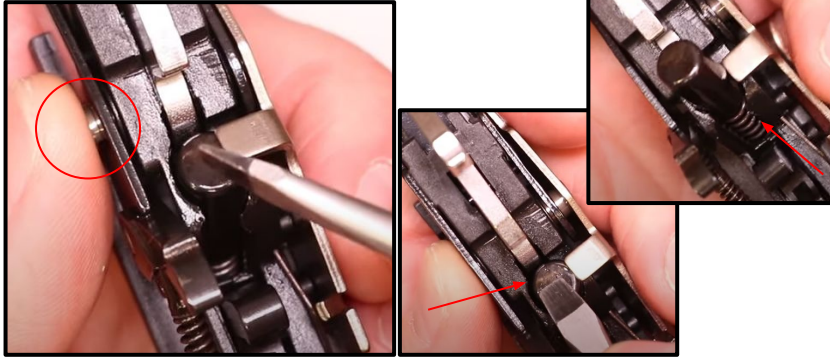


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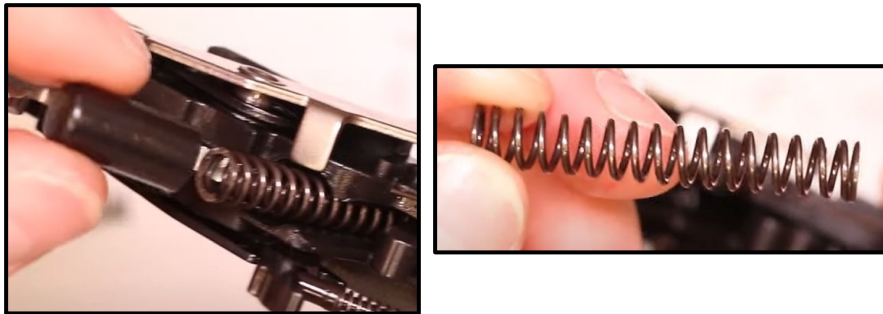
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Step 21: Push down on the Hammer Spring Cap with your Flathead. At the same time use your thumb to Push Out the Hammer Hinge Pin just enough to make clearance for the Hammer Spring Cap to rise out.



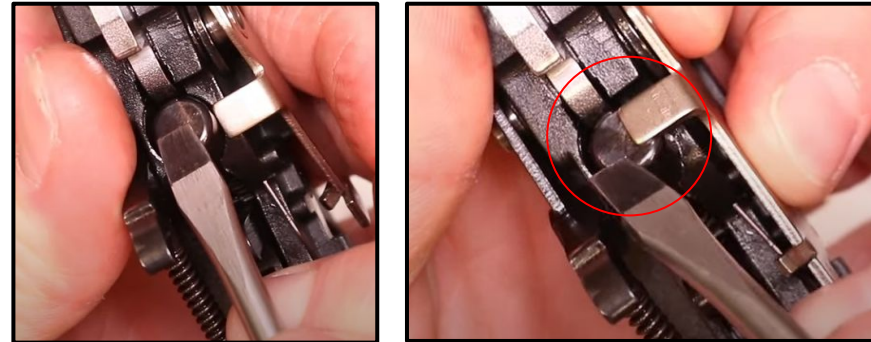
Step 22: Remove the Hammer Spring and Hammer Spring Cap.



Step 23: Insert your New Hammer Spring and place the Cap back on.



Step 24: Compress the Spring back into place with your Flathead. Then push the Tab of the Cartridge Drop Lever back over the Cap to Capture it.





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Step 25: Push the Hinge Pin all the way back through from the other side make Clearance for the Small Cutout.



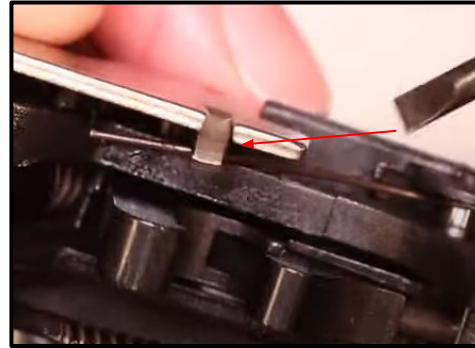
Step 27: If Necessary, Use your Needle-Nose Pliers to Pinch the Clip a bit to make sure it is Captured tight



Step 26: Drop the Small Clip back over the Hinge Pin. Use your Micro-Tip to Guide it back into Place. Make sure it is Seated Tight.



Step 28: Use your Micro-Tip to pop the Cartridge Drop Lever Spring back on top of the Small Tab.





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Step 29: Check to make sure you have Good Tension on the Drop Lever. Also make sure your Hammer and Trigger function properly.



Step 31: Turn the Receiver Upright. Locate and Hold Down the Bolt Release to allow the Trigger Assembly to fit.



Step 32: Make sure your Hammer is Locked Back. Guide the Trigger Assembly back into the Receiver rear first.

Step 30: Grab your Receiver and Remaining Takedown Pin.





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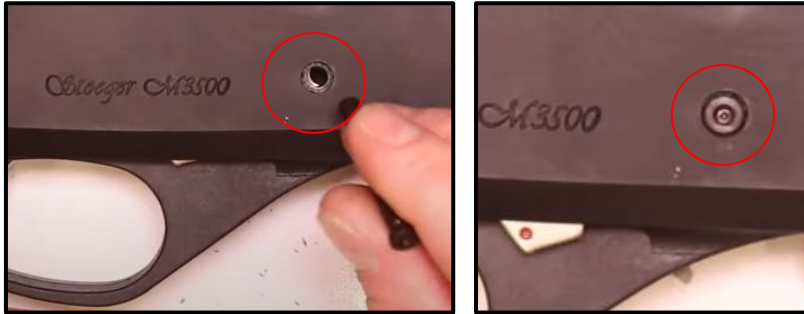


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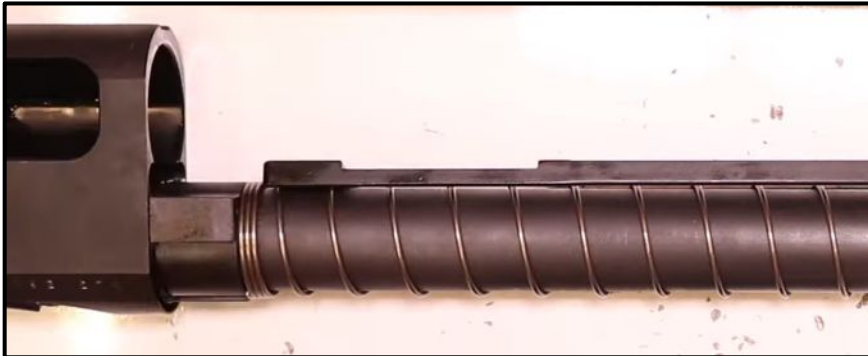
Step 33: Line up the holes and Insert the Takedown in from the Right Side.



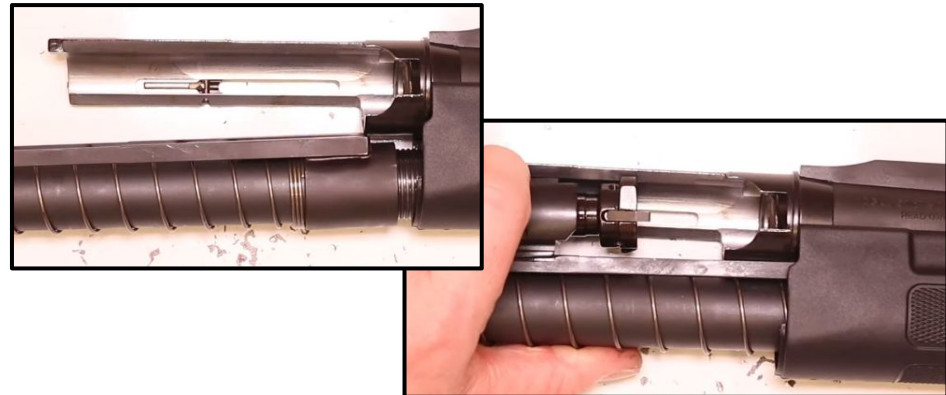
Step 35: Drop the Grooves of the Bolt into the Cutout on the Action Bar.
Hold it in Place for now.



Step 34: Slide your Action Bar and Action Bar Spring over the Magazine Tube.



Step 36: Slide the Magazine Tube through the Forend of the Barrel.





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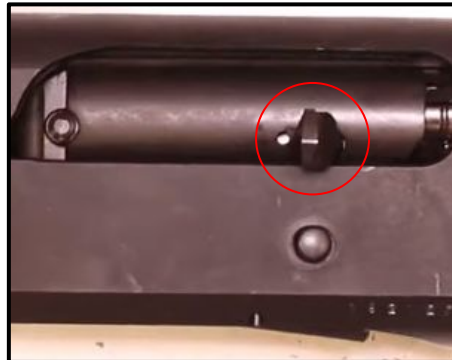
Step 37: Slide the Barrel over the Bolt. Once you get most of the way there, Hit the Bolt Release and Push the Barrel all the way through.



Step 39: Place the Magazine Tube Nut back on and Tighten it up.



Step 38: Insert your Charging Handle with the Serrated Portion facing you. Give it a Tap or Two with the Plastic Side of your Hammer.



Step 40: Perform a Function Check. Make sure your Safety works. Pull the Trigger, Rack the Bolt back and Listen for the Trigger Reset.





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Step 41: You're Good to Go! Happy Shooting!

